



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1714
Job Sheet 213438



Part No: 647.1714

Job Qty: 30 pcs

DAS
21
9-89

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/25/20

Job Tracking No:

Due Date: 11/12/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1700 REV.F IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD IPP REV:B AS PER DWG REV.F
DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	30 pcs		12/24/20	0.17	8.02	Waterjet - Flow		20/11/27
120	QC 2	30 pcs		12/24/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		20/11/27
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130 QC 8	30 pcs	12/24/20	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Small Fab - Brake NC - B4B	30 pcs	12/25/20	0.25 2.70	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
150 QC 5	30 pcs	12/25/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	

DAS
81
9-89

NOV 30 2020

DEC 01 2020

				QC 5 - 40		DEC 02 2020	DAS 40 9-89
				QC 5 - 61			
				QC 5 - 81			
				QC 5 - 82			
160	Outsource - 4 - Anodize	30 pcs	11/12/21	ATG001-VC	5	DEC 02 2020	
170	Packaging 2-1 - Receive - B4B	30 pcs	11/12/21	0.00 0.00	Packaging 2 - 1 - B4B		
					Packaging 2 - 2 - B4B		
					Packaging 2 - 3 - B4B		
					Packaging 2 - 5 - B4B	DEC 10 2020	
					Packaging 2 - 4 - B4B		
					Packaging 2 - 6 - B4B		
					Packaging 2 - 7 - B4B		
					Packaging 2 - 8 - B4B		
					Packaging 2 - 9 - B4B		
					Packaging 2 - 10 - B4B		
					Packaging 2 - 11 - B4B		
					Packaging 2 - 12 - B4B		
					Packaging 2 - 13 - B4B		
					Packaging 2 - 14 - B4B		
					Packaging 2 - 15 - B4B		
					Packaging 2 - 16 - B4B		
					Packaging 2 - 17 - B4B		
					Packaging 2 - 18 - B4B		
					Packaging 2 - 19 - B4B		
					Packaging 2 - 20 - B4B		
					Packaging 2 - 21 - B4B		
					Packaging 2 - 22 - B4B		
					Packaging 2 - 23 - B4B		
					Packaging 2 - 24 - B4B		
					Packaging 2 - 25 - B4B		
					Packaging 2 - 26 - B4B		
					Packaging 2 - 27 - B4B		
					Packaging 2 - 28 - B4B		
					Packaging 2 - 29 - B4B		
					Packaging 2 - 30 - B4B		
					Packaging 2 - 31 - B4B		
					Packaging 2 - 32 - B4B		
					Packaging 2 - 33 - B4B		
					Packaging 2 - 34 - B4B		
					Packaging 2 - 35 - B4B		
					Packaging 2 - 36 - B4B		
					Packaging 2 - 37 - B4B		
180	QC 6	30 pcs	11/12/21	0.00 0.00	QC 6 - 9		
					QC 6 - 68		
					QC 6 - 61		
					QC 6 - 40	DEC 11 2020	DAS 40 9-89
					QC 6 - 81		
					QC 6 - 82		
210	Packaging 3-1 - Stock - B4B	30 pcs	11/12/21	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B	DEC 14 2020	DAS 80 9-89
					Packaging 3 - 4 - B4B	CCK044	
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
220 QC 21 - SA	30 pcs	11/12/21	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89 DEC 14 2020
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 110 - 1-Cut as per Dwg
Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
130 - (QC8- Inspect parts - second check)
140 - (Form as per dwg) TRACE LINE FOR BENDING WITH DT9878 T1/ T2
150 - (QC5- Inspect part completeness to step on W/O)
160 - (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E
170 - (Receive & Inspect for Damage & Mat'l Certs)
180 - (QC6- All purchased or subcontracted products)
210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***
220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S.160	7075-T6 Sheet .160	32.8800 sf (1.096 ea)	110-Waterjet - Flow - 1	S 308 040 S 249919 / S 237383

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M7075T6S.160	33	88	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches + 0.006 - 0.001	0.329 0.322		Diameter
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200		Diameter
3	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097		Diameter
4	Plate	7.094Inches ± 0.010	7.104 7.084		
5	Plate	0.40inches ± 0.01	0.41 0.39	Product	
6	Plate	0.400inches ± 0.005	0.405 0.395	Product	
7	Plate	0.150inches ± 0.005	0.155 0.145	Product	

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Container No: S316631



Part: 647.1714

Job No: 213438

Serial No/Batch: S316631

Revision: Rev.F

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/27/20



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB047810**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047810

PO Date: 12/2/20

Due Date: 12/4/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	215591	D5906-1	D5906 REV.A	Body Issue P/O : HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK PRIOR TO PRIMING, MASK CONTACT AREA WITH D5909-1 BLADE (REF) WHERE INDICATED BY NOTE 2 PRIME PER DART QSI 005 4.2.1 USING MIL-P- 23377 1-2 MILS Certification of Conformity is required.	Firmed	-	12/4/20	2 pcs	0 pcs	2 pcs	\$18.58/pcs	\$37.16
Line Item Note *** RUSH ***												
2	215596	D5907-1	D5907 REV.A	Deflector Issue P/O : HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK PRIME PER DART QSI 005 4.2.1 USING MIL-P- 23377 1-2 MILS Certification of Conformity is required.	Firmed	-	12/4/20	2 pcs	0 pcs	2 pcs	\$11.78/pcs	\$23.56
Line Item Note ***RUSH***												



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PURCHASE ORDER

POHB047810



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	213439	647.1715	647.1700 Rev.F	Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E	Firmed X35	-	12/4/20	30 pcs	0 pcs	30 pcs	\$31.33/pcs	\$939.90
Line Item Note *** RUSH ***												
4	213438	647.1714	647.1700 Rev.F	Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed X58	-	12/4/20	38 pcs	0 pcs	38 pcs	\$31.33/pcs	\$1,190.54
Line Item Note *** RUSH ***												
5	215192	RBEL135M-2905-101-03	RBEL135M-2905-101 Rev 9	Bottom Cover Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to Groupe Altech; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X6	-	12/16/20	6 pcs	0 pcs	6 pcs	\$8.02/pcs	\$48.12
6	215571	D5111-1	D5111 Rev B	Bracket : Certificate of Conformity only Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: Black Anodize as per Dwg D5111 PRIME AS PER DWG, SEE NOTE #2	Firmed	-	12/18/20	4 pcs	0 pcs	4 pcs	\$7.23/pcs	\$28.92

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PURCHASE ORDER POHB047810



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	215232	C45-8-5	C45-8-5 Rev K	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type: 6061T6 -Certificate of Conformity is required	Firmed X10	-	12/18/20	10 pcs	0 pcs	10 pcs	\$8.02/pcs	\$80.20
8	212360	RBW1205G00332-3G-01	RBW1205G00332-3G 6	Cap Outsource process-Anodize per QSI017 4.1.10.1 - Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed X2	-	12/18/20	2 pcs	0 pcs	2 pcs	\$8.02/pcs	\$16.04
9	214673	647.1710	647.1700 Rev.F	Plate : Various STC's (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	-	12/18/20	12 pcs	0 pcs	12 pcs	\$31.33/pcs	\$375.96
Grand Total:											\$2,740.40	



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PURCHASE ORDER
POHB047810



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

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A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921222

Date: 10-Dec-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
30 ea	Part: 647.1715 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N(Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot# 5306022 Job: 28588 PO: POHB047810	Rev: F	Expiry Date: 13/08/22 Line: 3
38 ea	Part: 647.1714 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N(Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Batch/Lot# 5306022 Job: 28589 PO: POHB047810	Rev: F	Expiry Date: 13/08/22 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 10 2020</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Made in Canada.			

RECEIVED

DEC 10 2020

DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 921222

Date: 10-Dec-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Kimberley Guerin
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.			